

APVolution Silicate

Silicate 400 MPa



FIRING CHART / BRENNTABELLE

PRESS-PROGRAM - APVOLUTION S PELLETS								zus. Funktionen	
Ring Size	Idle Temp	Rising °C/min	End Temp	Holding Time	Vac on	Vac off	DEKEMA Press Level	Ivoclar Stop Speed - E	
Muffelgröße	Bereitschaft	Steigrate °C/min	Endtemp.	Haltezeit	Vak an	Vak aus			
200	900°C	Max	920°C	18 min	700°C	920°C	L5	300	

Temperatures can vary between different furnaces up to 40°C.

Observe the visual result and contact customer support in case of questions.

FIRING CHART - BUILD UP POWDER / BRENNTABELLE - SCHICHTKERAMIK							S & Z Powder / Pulver
Build Up Powder	Idle Temp	Rising °C/min	End Temp	Preheat	Holding Time	Vac on	
Schichtkeramik	Bereitschaft	Steigrate °C/min	Endtemp.	Vortrocknen	Haltezeit	Vak an	
Dentin / Incisals	400°C	45°C	780°C	4 min	1 min	450°C	
Glaze Bake / Glanzbrand	400°C	45°C	750°C	4 min	1 min	-	
Correction Powder / Korrektur Pulver	400°C	45°C	720°C	4 min	1 min	450°C	

