

Working with AP - Efficiency Through Simplicity
 Arbeiten mit AP – effizient und einfach



APVolution Zirconia

FIRING CHART / BRENNTABELLE

PRESS -PROGRAM APVolution Z					
Ring Size	Idle Temp	Rising °C/min	End Temp	Hold Time	Vac on
200	700	65	820	20	700
300	700	65	830	20	700
400	700	65	860	40	700

Porcelain Powder	Preheat	Idle Temp	1st Bake	2nd Bake	Rising °C/min	Vac on	Hold Time	Cooling
Dentin / Incisal	4	400	780	770	45	450	1	500
Glaze, Stains, Shades	4	400	750	750	45	-	1	500
Correction Powder	4	400	720	-	45	450	1	500