



FIRING CHART

FIRING CHART / BRENNTABELLE

CRYSTALLIZATION PROGRAM - APCAD S MILLING BLOCKS

	Idle Temp Bereitschaft	Dry Time Vortrocken	Rising °C/min Steigrate °C/min	End Temp Endtemperatur	Holding Time Haltezeit	Vac Start	Vac End
Phase 1	400	6 min	90° C	820° C	0:10	550	820
Phase 2	–	–	30° C	840° C	7:00	550	840

